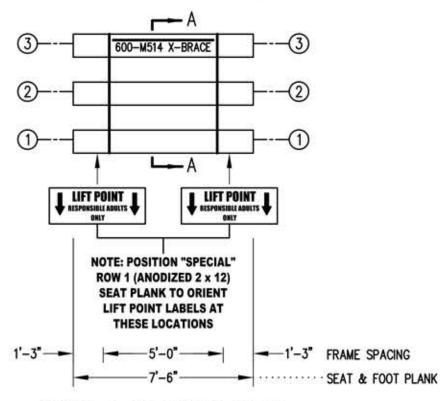
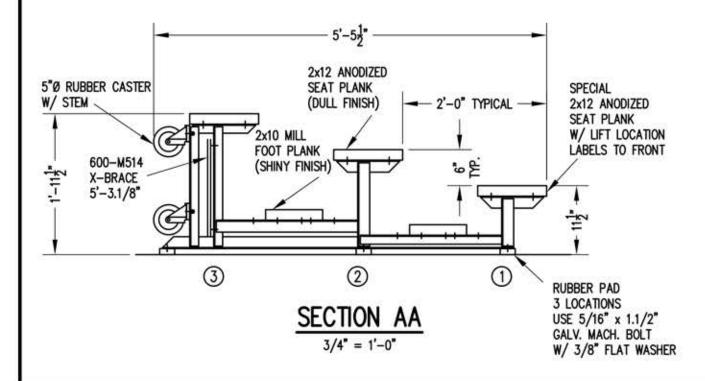
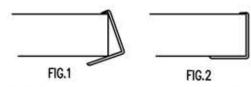
## **INSTRUCTION/ASSEMBLY DRAWING**



## **SEAT & FRAMING PLAN**

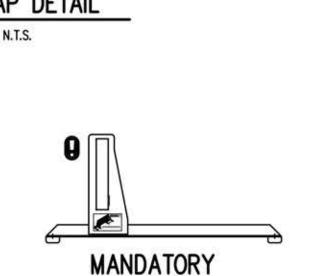
1/4" = 1'-0"15 NET SEATS @ 18" PER SEAT





- 1) LOCATE THE CHANNEL END CAP AS SHOWN IN FIG. 1.
- 2)TAP END CAP INTO PLACE WITH RUBBER MALLET OR SOFT WOOD. FIG.2
- 3) DRILL TWO 5/32" HOLES THROUGH THE BOTTOM FLANGE AND THE BOTTTOM OUTSIDE PLANK FLANGES. INSTALL TWO 3/16" DRIVE RIVETS. (2 PER PLANK)

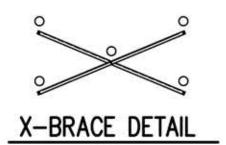
## END CAP DETAIL



STABILIZING FIXTURE 3/4" = 1'-0"

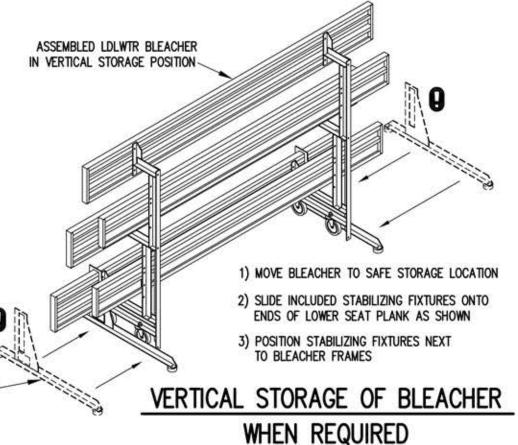
> STABILIZING FIXTURE - ONE REQUIRED FOR EACH END

> > OF BLEACHER

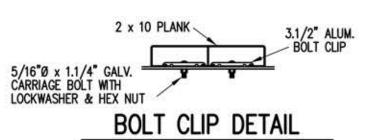


N.T.S.

7/16" X 1" GALV. MACH. BOLT



NOTE: OUTDOOR ALUMINUM INC. RECOMMENDS STORING TIP AND ROLL BLEACHERS IN THE "IN USE" POSITION WHEN POSSIBLE - WHERE VERTICAL STORAGE IS REQUIRED, ALL OUTLINED PROCEDURES AND SAFETY WARNINGS, SPECIFICALLY INCLUDING THE MANDATORY USE OF THE STABILIZING FIXTURES OUTLINED ABOVE, MUST BE STRICTLY FOLLOWED.



1.1/2" = 1'-0"

LDLWTR 3-7.5 SEATING/FRAMING PLAN

**SIGHTLINES** ATHLETIC FACILITIES CRESTWOOD, KY 800-609-1545

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